



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

**D5549-011-Rework
Job Sheet 170691**



Part No: D5549-011-Rework

Job Qty: 1 ea

Part Name: Fwd Beam Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5549-011-) REV.B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		1/23/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs		1/23/18	0.00	0.00	QC5		18-01-26
130	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		18/01/29

Part Op 90 - RA72

Descriptions: 110 - 1- Install and Manufacture D2690-13 lanyard. 2- Install D5553-1 and D5554-3 with bolts and quick pin to Aft Beam.

Torque nut as per dwg. (see note 8) 3- Install D5550-041 to Aft Beam. Torque nut as per dwg. (see note 9)

130 - Identify as per dwg & Stock in QC Quarantine for RA72

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-26A	Bolt	8 Ea (8 ea)	90-Start up Operation	F111925
AN4-27A	Bolt	2 Ea (2 ea)	90-Start up Operation	FM137320-0
D5549-1-Rework	Fwd Beam	1 Ea (1 ea)	90-Start up Operation	5034644
D5550-041-Rework	Fwd Outboard Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5035645
D5553-1-Rework	Bracket	2 Ea (2 ea)	90-Start up Operation	5027732
MS20002C6	Washer	6 Ea (6 ea)	90-Start up Operation	5032900
MS21042L4	Nut	10 Ea (10 ea)	90-Start up Operation	5016351
MS21042L6	Nut	6 Ea (6 ea)	90-Start up Operation	5016881
NAS1149D0463J	Washer	20 Ea (20 ea)	90-Start up Operation	5014733
NAS1149D0663J	Washer	6 Ea (6 ea)	90-Start up Operation	FM138040-2
D5554-3-Rework	Bracket	1 Ea (1 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ S035885 Fwd Beam Assembly, LH PART NO: D5549 – 011 Original Serial #: S035885 Revision: REWORK Operation: Start up Operation 01/26/18 Change No:	DISPOSITION Rework ☐ Slid tube ☐ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 – 5200 Email: sales@dartaero.com www.dartaerospace.com	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Cross tube ☐</td> <td style="width: 33%;">Water Jet ☐</td> <td style="width: 33%;">Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table> Disposition Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐	
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Inventory

Operation Number	Operation	Serial Number	Job	Master Unit Number	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Inventory Type
Part Number: AN4-26A Revision: Bolt																
100	Receive Ea	F111925	170691		27 Ea	0	111925	ST342		Allocated	10/10/2017	*				False
		S035648	170691		8 Ea	0	111925	ST342		Stock	1/25/2018	*				False
Operation Totals:		2			35	0										
Part Totals:		2			35	0										
Part Number: D5549-011 Revision: Rework Fwd Beam Assembly, LH																
140	QC21-SA	S035885	170691		1 Ea	0	S035885	PKG		Stock	1/26/2018	*				False
Operation Totals:		1			1	0										
Part Totals:		1			1	0										
Totals:		3			36	0										

Plex 1/29/2018 12:20 PM dart.Gagnon.Michelle